



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5160-5
Job Sheet 179742



Part No: D5160-5

Job Qty: 8 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/06/19
110	Waterjet	8 pcs		7/18/18	0.00	1.27	Waterjet1		SC 18/06/19
120	QC	8 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/06/19
130	QC	8 pcs		7/18/18	0.00	0.00	QC8-6		38
140	Small Fab	8 pcs		7/18/18	0.00	0.54	Small Fab-8		9-89 DAS 38
150	QC	8 pcs		7/18/18	0.00	0.00	QC5		38
160	Powdercoat	8 pcs		7/18/18	0.00	0.12	Powdercoat3		38
170	QC	8 pcs		7/18/18	0.00	0.00	QC3		38
180	Packaging	8 pcs		7/18/18	0.00	0.00	Packaging3-2		JUL 13 2018
190	QC21-SA	8 Ea		7/18/18	0.00	0.00	QC21		18.07.13

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - C'SINK HOLES AS PER DWG

160 - START TIME: 1:35

00.71300° FINISH: 2:05.

M136370

DAS

53

JUL 13 2018

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S188	304 Sheet 0.188	.3680 sf (.046 ea)	90-Start up Operation	FM130454

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S188	0	34	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work : _____ 		DART AEROSPACE Part: D5160-5 Job No: 179742 Serial No/Batch: S088665 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/03/18 DART AEROSPACE Container No: S088665 DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	
Root Cause					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

